INSTALLATION OF CENTURION ARMS OPS INC MUZZLE BRAKE AND COLLAR (5.56)

Degrease the barrel threads using a solvent.

Remove the set screw and slide the collar onto the barrel until the inside step contacts the step at the forward part of the barrel. Place a tiny drop of BLUE Loctite on the set screw and tighten the screw.

Slide the crush washer onto the barrel with the largest ID against the muzzle brake. Time the brake so that the thin web is at 12:00.

Use an 8” or larger crescent-type adjustable wrench placed on the top and bottom webs when tightening. DO NOT USE ANY OBJECT PLACED BETWEEN THE WEBS TO TIGHTEN THE BRAKE!

It is up to the end user to use appropriate gauges/tools to verify proper alignment, as well as using proper maintenance to prevent brake and suppressor from seizing together and having the brake loosen during firing or suppressor removal!